

Key Icons

Below are some handy keys to help you navigate around this document.



Our top tips Nifty top tips from our designers and fitters



Please note Important bits of information to consider when planning or fitting your kitchen



Refer to page Look out for the 'see page' icon to aid navigation through this document



Product codes For quick reference, each page will have a summary of the product codes listed.



Feature products Stand out products that can create feature within a kitchen design.

CONTENTS

This comprehensive handleless guide is split into two key sections:

Recessed Rail System Flush Rail System

PWS offer two distinct rail systems that allows you to create a true handleless kitchen. This document illustrates the difference between the two, where they can be used, and how to fit them.

Section 1

Recessed Rail System

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Section 2

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RECESSED RAIL SYSTEMS

www.pws.co.uk

Introducing Recessed Rail Systems

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Introducing Recessed Rail Systems

Compatible Door Ranges

O8 Porter

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10 Unity

12 Alpina

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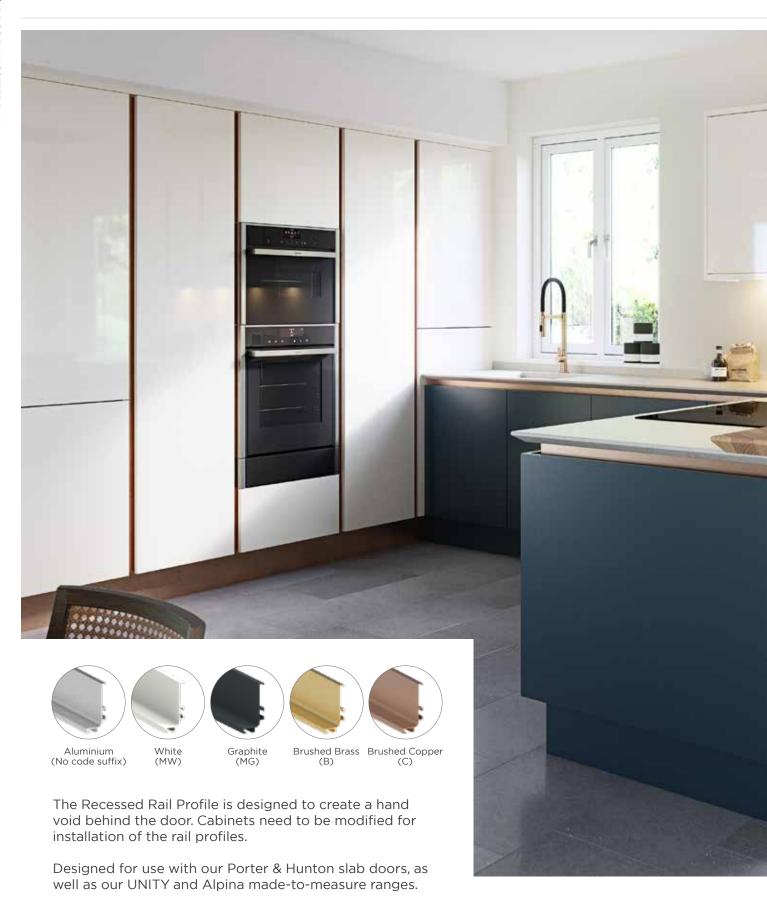


Product codes For quick reference, each page will have a summary of the product codes listed.



Feature products Stand out products that can create feature within a kitchen design.

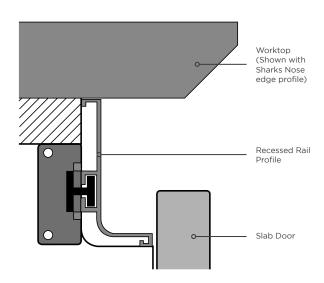
INTRODUCING RECESSED RAIL SYSTEMS



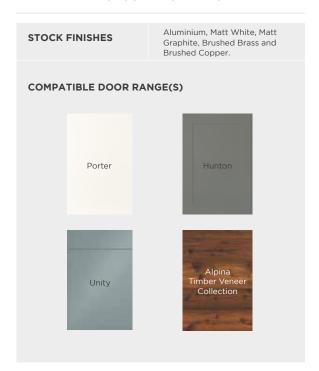
Available in 5 stocked finishes: Aluminium, Matt White, Matt Graphite, Brushed Brass and Brushed Copper.







PRODUCT INFORMATION





Please refer to pages xx-xx of this document for full listings of compatible door ranges.



PORTER

















A pure slab door for an ultra-modern look, Porter is available in both matt and high gloss finishes in a range of colours.



Additional information on Porter can be found in section 1 of our Directory & Pricelist.

STOCKED FINISHES

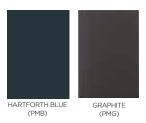
Prefix code for door range/colour shown in brackets.



MATT







GLOSS







GRAPHITE (PG)

PRODUCT INFORMATION Shown in Furtfurth Dive DOOR THICKNESS FINISH REVERSE Laquered (Gloss or Matt) Matching Matt melamine EDGE DETAIL

PRODUCT OVERVIEW

DOOR STYLE	Slab (over-painted)
DOOR THICKNESS	18mm
SUBSTRATE	MDF
FINISH	Painted (matt / gloss finishes)
REVERSE	Matching matt melamine reverse
CERTIFICATION	Fira Gold
PRICE BAND	££

DOOR FINISH **BOARD MATCH**

CASHMERE	Egger U702
DOVE GREY	Egger U708
DUST GREY	Egger U732, Kronospan 0171
GRAPHITE	Egger U961
HARTFORTH BLUE	Egger U599, Kronospan 8984BS
PORCELAIN	Egger W1200, Kronospan 101
SILVER GREY	Egger U765
WHITE	Egger W1000



HUNTON

















A modern take on a classic shaker design, this smooth painted, 1 piece shaker can be used with the handleless rail system to create a contemporary design with classic features, using Huntons



Additional information on Porter can be found in section 1 of our Directory & Pricelist.

STOCKED FINISHES

Prefix code for door range/colour shown in brackets.



MATT



PORCELAIN (HUP)



DUST GREY



HARTFORTH BLUE (HUB)

PRODUCT INFORMATION



PRODUCT INFORMATION

DOOR STYLE	Narrow framed shaker
DOOR THICKNESS	18mm
SPECIFICATION	HDF
FINISH	Matt painted (smooth finish)
REVERSE	Matching matt melamine reverse
CERTIFICATION	Fira Gold
PRICE BAND	£££

DOOR FINISH **BOARD MATCH**

HARTFORTH BLUE	Egger U599, Kronospan 8984BS
PORCELAIN	Egger W1200, Kronospan 101
DUST GREY	Egger U732, Kronospan 0171











Unity is a made-to-measure collection of edged slab doors, available in an extensive choice of 20 finishes including high gloss, soft-touch super matt, metallics and woodgrain effect with a choice two edge options. Manufactured in the UK, doors are available in any size (Up to 2400mm high x 1200mm wide) and with the additional flexibility of angled doors the UNITY collection is ideally suited to kitchens, bedrooms and bathrooms.



Additional information on Unity can be found in section 1 of our Directory & Pricelist.

STOCKED FINISHES

Prefix code for door range/colour shown in brackets.



GLOSS COLOURS



GLOSS METALLIC FINISHES



FJORD METALLIC



GOLD METALLIC

Metallic colours have a directional finish as indicated by arrows on the protective film. Arrows should all face the same direction when fitting. Drilling must be specified left or right hand with metallic doors.

SUPERMATT FINISHES (Matching Edges Only)



WOODGRAIN EFFECT (Matching Edges Only)



GRAPHITE







OAK





SEPIA BLACK ASH GLADSTONE OAK

NEW CONCRETE FINISHES



BRUNSWICK

CONCRETE



CONCRETE



TRELLICK CONCRETE

PRODUCT INFORMATION

DOOR STYLE	Slab - edged
DOOR THICKNESS	18mm
SUBSTRATE	Gloss/ Matt - MDF Woodgrain/ Concrete - MFC
	Gloss Colours & Metallic: Acrylic front face with matching matt PVC reverse.
FINISH	Supermatt: Matt PVC front face with matching matt reverse.
	Woodgrain effect/ Feature melamine foil (textured finish) Melamine face chipboard with matching reverse.
REVERSE	Matching matt melamine colour/ foil
CERTIFICATION	Fira Gold
PRICE BAND	£

Co-ordinating board options:

Please see page 1.12 for a list of suggested co-ordinated MFC board options for UNITY finishes.

EDGE OPTIONS

Melamine face chipboard with matching reverse.



Matching AirTech Edge



Two-Tone 3D glass effect

NOTES:

- Two-tone 3D glass effect edging is available in gloss finishes only.
- End panels are edged all 4 sides as standard and are supplied in matching edge only.
- Pelmet & plinth are edged on one long side only with a matching edge.





Manufactured

High gloss or finger-





11 day lead time

Fira Gold Certification



ALPINA











Alpina is a made-to-measure timber veneer collection, available in 5 striking woodgrains in a Matt finish. These premium veneer doors will add style to any modern kitchen design and works well when mixed with other frontals.



Additional information on Unity can be found in section 1 of our Directory & Pricelist.

STOCKED FINISHES

Prefix code for door range/colour shown in brackets.

MATT FINISHES





NATURAL OAK
(Horizontal grain)
(LNO)

DEEP OAK
(Horizontal grain)
(LDO)

MATT FINISHES (heavily embossed texture)







(Horizontal grain)
(LMO)



BURNT ASH
(Horizontal grain)
(LBA)

PRODUCT INFORMATION



PRODUCT OVERVIEW

DOOR STYLE	Slab - edged
DOOR THICKNESS	19mm
SUBSTRATE	Chipboard
FINISH	Real Timber Veneer
REVERSE	Matching Veneer (flat finish)
PRICE BAND	£££££

BESPOKE DOOR SIZE PARAMETERS

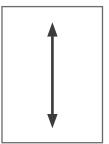
✓ CHOOSE HEIGHT

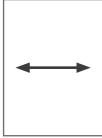
✓ CHOOSE WIDTH

	MIN	MAX	
HEIGHT	100mm	2540mm	
WIDTH	100mm	897mm	

NOTES ON GRAIN DIRECTION

Grain direction varies for different woodgrains





Please refer to door images for grain direction by door finish. All accessories match grain direction of door, with the exception of plinth and cornice which are horizontal grain direction as standard.



Bespoke Door Sizes



Made-to-measure

26 day lead time





RECESSED RAILS PRODUCT OFFERING

www.pws.co.uk

Recessed Rails Product Offering

16	Top Rails Profiles
17	Mid Rail Profiles
18	Vertical Profiles
19	Wall Unit Profiles
	Signature Designs
21	Porter Gloss White & Burnt Ash
22	Porter Hartforth Blue & Porcelain
23	Porter Dove Grey & Regiment

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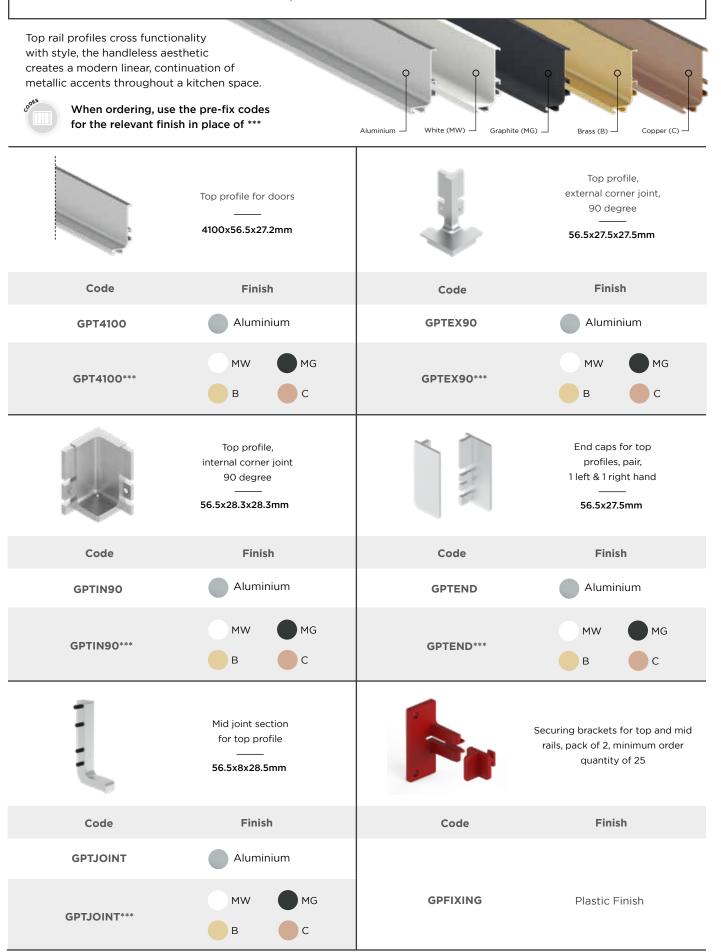


Product codes For quick reference, each page will have a summary of the product codes listed.

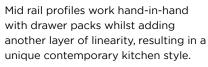


Feature products Stand out products that can create feature within a kitchen design

TOP profiles for BASE units

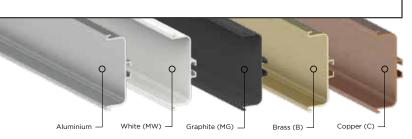








When ordering, use the pre-fix codes for the relevant finish in place of ***





Mid profile for drawers

4100x73x26mm

NEW 1200x73x26mm



End caps for mid profiles, pair, 1 left & 1 right hand

73x27.5mm

Code

Finish

Aluminium

Code

Finish

Aluminium









GPMEND

MW



NEW GPM1200

GPM4100**



GPMEND***

В





Mid profile, internal corner joint 90 degree

73x28.3x28.3mm



Mid profile, external corner joint 90 degree

73x27.5x27.5mm

Finish

Aluminium

Code

GPMEX90

Finish





GPMIN90

GPMIN90***

Code



MG

GPMEX90***

MW





Drawer line dishwasher frame, stainless steel finish, for use with mid rail profile

645x590x28mm





Securing brackets for top and mid rails, pack of 2, minimum order quantity of 25

Code

Finish

Code

Finish

GPDDWF

N/A

GPFIXING

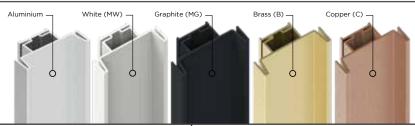
Plastic Finish

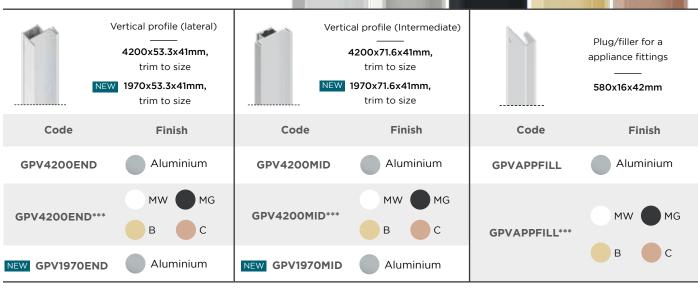
VERTICAL profiles for TALL units

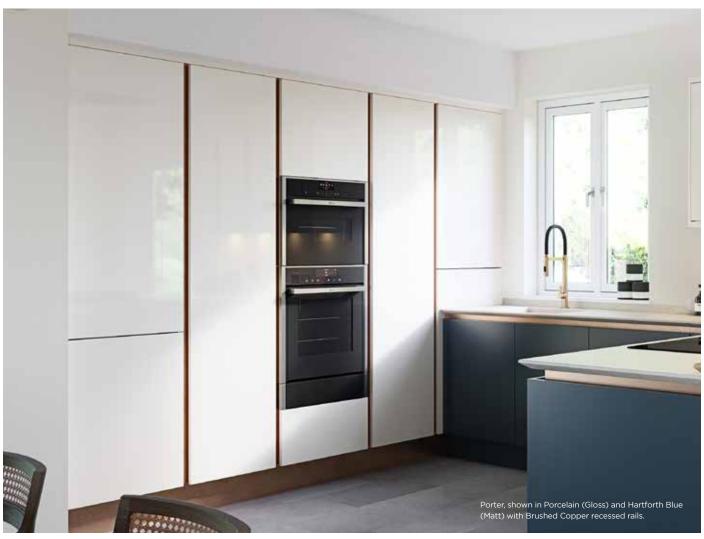
Vertical rails work with larder units and appliance banks to add another dimension of metallic accents to a kitchen.



When ordering, use the pre-fix codes for the relevant finish in place of ***





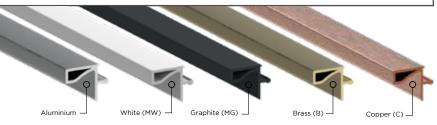


PROFILES for WALL units

To continue the true handleless aesthetic, use wall unit profiles to create a concealed purchase behind the frontal.



When ordering, use the pre-fix codes for the relevant finish in place of ***

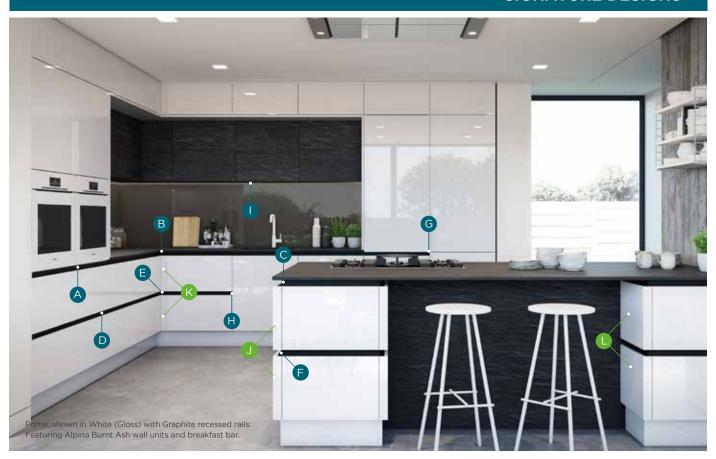








SIGNATURE DESIGNS







Handleless rails and accessories are highlighted in Blue.



Supporting Porter accessories compatible with the handleless rails are highlighted in Green.



Top rail profile for base doors

4100x56.5x27.2mm

GPT4100MG



B

Top rail internal corner joint, 90 degree

56.5x28.3x28.3mm

GPTIN90MG



C

Top rail external corner joint, 90 degree

56.5x27.5x27.5mm



GPTEX90MG



Mid profile for drawers,

4100x73x26mm

GPM4100MG



Mid rail internal corner joint, 90 degree

73x28.3x28.3mm

GPMIN90MG



•

Mid rail external corner joint, 90 degree

73x27.5x27.5mm GPMEX90MG





End caps for top profiles, pair, 1 left & 1 right hand

56.5x27.5mm

GPTENDMG



(I)

End caps for Mid profiles, pair, 1 left & 1 right hand

73x27.5mm GPMENDMG



End caps for Mid profiles, pair, 1 left & 1 right hand

19.6x3000x27mm

GPMENDMG





C-Shaped base feature end panel

325x1200x18mm

xxxCEP325X1200



K

Half height internal corner post

325x70x70mm

ххСР30Н





L-Shaped half height feature end panel

325x1200x18mm







SIGNATURE DESIGNS





Handleless rails and accessories



Hint W.

Porter handleless accessories



Top rail profile for base doors

4100x56.5x27.2mm

GPT4100C





Top rail external corner joint, 90 degree

56.5x27.5x27.5mm

GPTEX90C





Top rail internal corner joint, 90 degree

56.5x28.3x28.3mm

GPTIN90C











Vertical profile (Intermediate)

4200x71.6x41mm, trim to size

GPV4200MIDC





Metallic plinth (Supplied with plinth clips)

3000x147x11mm

CP30





End caps for top profiles, pair, 1 left & 1 right hand

56.5x27.5mm

GPTENDC





Plug/filler for appliance fittings

580x16x42mm

GPVAPPFILLC





C-Shaped base feature end panel

685x960x18mm

xxxCEP685X960





Base internal corner post

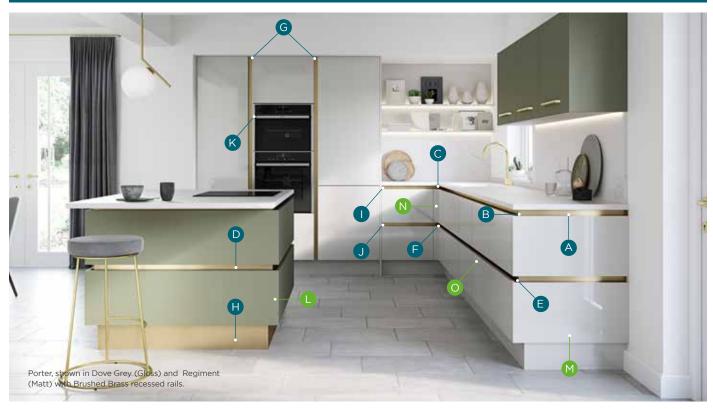
685x70x70mm

xxxCP30B





SIGNATURE DESIGNS





Handleless rails and accessories



Porter handleless accessories



Top rail profile for base doors

4100x56.5x27.2mm

GPT4100B



Top rail external corner joint, 90 degree

56.5x27.5x27.5mm

GPTEX90B



Top rail internal corner joint, 90 degree

56.5x28.3x28.3mm

GPTIN90B





Mid profile for drawers

4100x73x26mm

GPM4100B



Mid rail external corner joint, 90 degree

73x27.5x27.5mm

GPMEX90B



Mid rail internal corner joint, 90 degree

73x28.3x28.3mm

GPMIN90B





Vertical profile (Intermediate)

4200x71.6x41mm. trim to size GPV4200MIDB



Metallic plinth (Supplied with plinth clips)

> 3000x147x11mm **BP30**



End caps for top profiles, pair, 1 left & 1 right hand

56.5x27.5mm





End caps for Mid profiles, pair, 1 left & 1 right hand

73x27.5mm

GPMENDB



Plug/filler for appliance fittings

580x16x42mm

GPVAPPFILLB



C-Shaped base feature end panel

GPTENDB

325x1200x18mm











325x650x18mm

xxxLEP325X650



Half height internal corner post

325x70x70mm

xxxCP30H



Drawer line dishwasher frame











SPECIFICATION &
INSTALLATION

www.pws.co.uk

Specification & Installation

Top Rails & Accessories

26 Top Rail

28 Corner Joints

29 End Caps

29 Mid Joint

Mid Rails & Accessories

30 Mid Rail

32 Corner Joints

33 End Caps

Appliance/Larder Profiles

35 Appliance Filler Rail

Vertical profile (Intermediate)

Vertical Profile (Lateral)

Wall Unit Profiles

38 Profile For Wall Cabinets

39 Vertical Profile Feature Unit

Plinths & Corner Connectors

40 Metallic Plinth

41 Metallic Plinth Corner Connectors

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Feature products Stand out products that can create feature within a kitchen design



BASE UNITS TOP RAIL

For use on full height doors and drawer pack applications. Available in straight lengths of 4.1 metres, the rail can be cut to size using a circular chop saw, according to the design requirements.

Code	Description
GPT4100	Aluminium top rail profile for base doors
GPT4100***	Top rail profile for base doors
GPFIXING	Securing brackets for top and mid rails







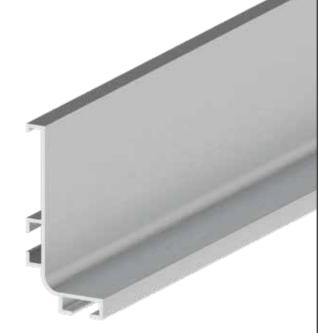
(MW)



(MG)

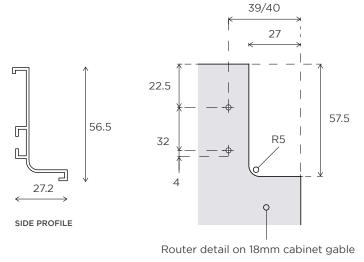


(C)

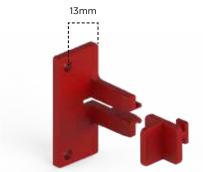


ROUTERING DETAIL

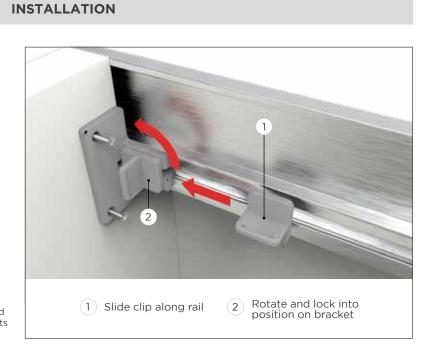




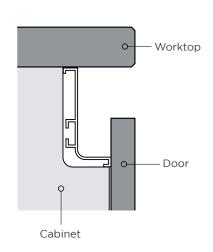
Securing brackets (GPFIXING) fit the rail profiles to the cabinet. These need to be ordered separately (set of 2, minimum order quantity of 25).

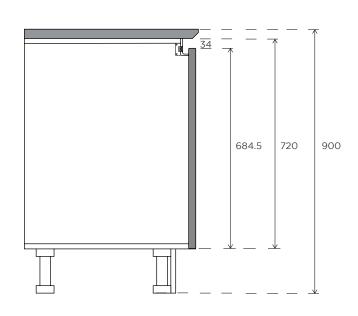






CABINETRY



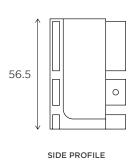


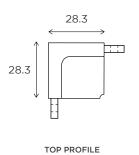
Top Rail, Internal Corner Joint, 90°

Used when applying internal corner post and corner door solutions, in order to continue the rail around a corner.



GPTIN90 (Aluminium)







GPTIN90***

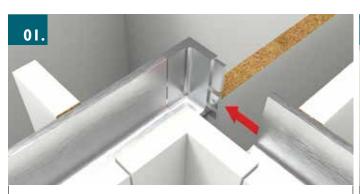
When ordering, use the pre-fix codes for the relevant finish in place of ***



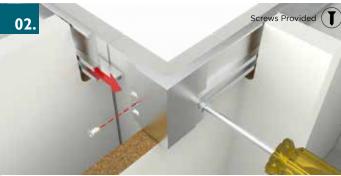








Simply slide rails onto the corner connectors fixing points.



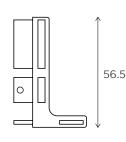
Once connected, secure the rails to the corner connector by screwing into designated fixing points.

Top Rail, External Corner Joint, 90°

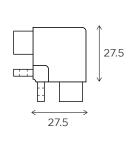
Used when applying internal corner post and corner door solutions, in order to continue the rail around a corner.



GPTEX90 (Aluminium)



SIDE PROFILE



TOP PROFILE



GPTEX90***

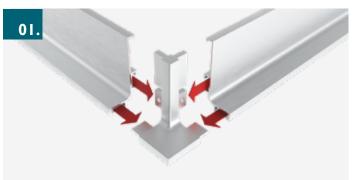
When ordering, use the pre-fix codes for the relevant finish in place of ***



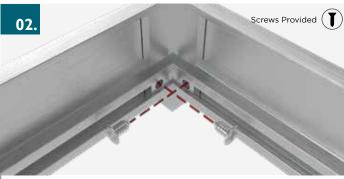








Simply slide rails onto the corner connectors fixing points.



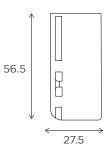
Once connected, secure the rails to the corner connector by screwing into designated fixing points.

Top Rail, End Caps (L/R Pair)

Used to terminate a run. Recommended for use with undermount ovens to conceal cut edge of profile.



GPTEND (Aluminium)



SIDE PROFILE



TOP PROFILE



GPTEND***

When ordering, use the pre-fix codes for the relevant finish in place of ***











To secure the end cap to the rail, simply slot the cap onto the rail and screw the two pieces together using the fixings supplied.



These products are lacquered in a flat finish and may vary slightly from the anodized profiles.



When using end caps, a 2mm spacing must be taken into account (when cutting down the trim)

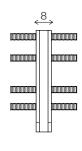
GPTJOINT***

Mid Joint Section for Top Profile

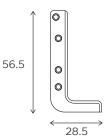
A mid joint section is available to hide joints in certain applications where two top rail profiles meet. (e.g. when a straight rail profile meets a curved rail section)



GPTJOINT (Aluminium)



FRONT PROFILE



SIDE PROFILE











When ordering, use the pre-fix codes for the relevant finish in place of ***

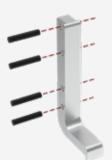
(MG)









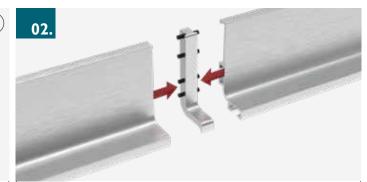




When using mid joints. a 5mm spacing must be taken into account when cutting down the rail profiles that are being joined at either side.

Screws Provided (

Rotate the provided screws into the mid joint section so that they are of even lengths on both sides.



Once the threads have been inserted, align and slide the joint into the profiles on the rear of the rail.



BASE UNITS **MID RAIL**

For use on drawer pack applications. Available in straight lengths of 4.1 meters, the rail can be cut to size using a circular chop saw, according to the design requirements. Manufactured out of anodized aluminium.

Code	Description
GPM4100	Aluminium mid rail profile for drawer packs
GPM4100***	Mid rail profile for drawer packs
GPM1200	Aluminium mid rail profile for drawer packs
GPFIXING	Securing brackets for top and mid rails



(No prefix)







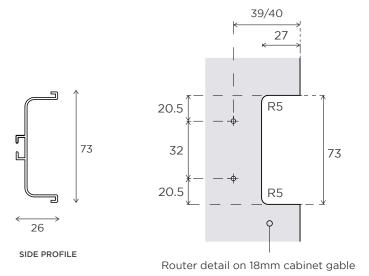




ROUTERING DETAIL

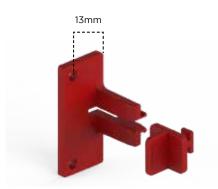
To accommodate the rail, the cabinet requires a routered detail as per technical illustration (Right)





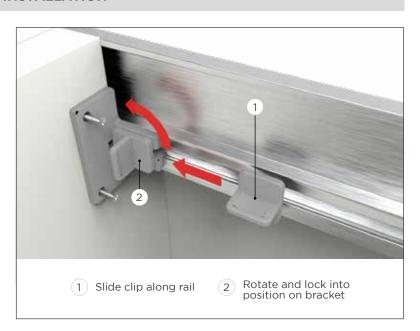
INSTALLATION

Securing brackets (GPFIXING) fit the rail profiles to the cabinet. These need to be ordered separately (set of 2, minimum order quantity of 25).

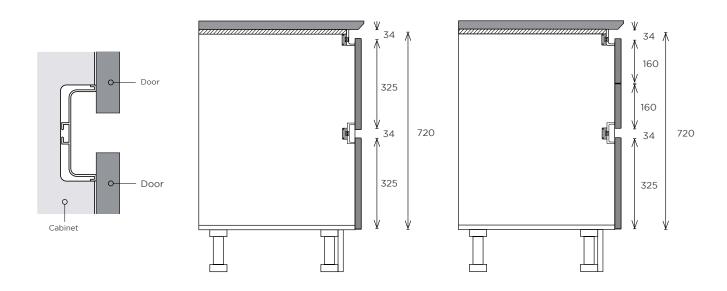




Securing bracket should sit flush against the routered edge of the cabinet that has been created for the handleless rail. This shoul leave the brackets screw holes 13mm from the cabinet edge.



CABINETRY



Mid Rail, Internal Corner Joint, 90°

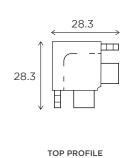
Used when applying half height internal corner post, in order to continue the rail around a corner.

0



(Aluminium)







GPMIN90***

When ordering, use the pre-fix codes for the relevant finish in place of ***





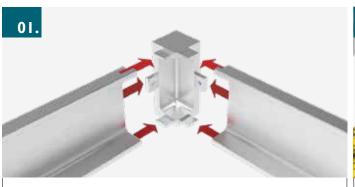
(MW)

(B)

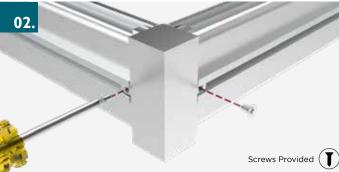




(C)



Simply slide rails onto the corner connectors fixing points.



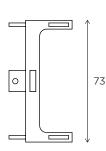
Once connected, secure the rails to the corner connector by screwing into designated fixing points.

Mid Rail, External Corner Joint, 90°

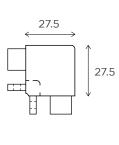
Used when applying half height external corner posts or dedicated half height L or C shaped panels, in order to continue the rail around a corner.



GPMEX90 (Aluminium)



SIDE PROFILE



TOP PROFILE



GPMEX90***

When ordering, use the pre-fix codes for the relevant finish in place of ***



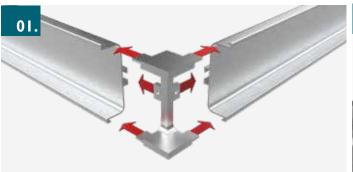


7

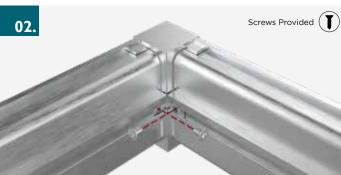
(B)







Simply slide rails onto the corner connectors fixing points.



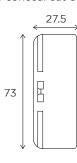
Once connected, secure the rails to the corner connector by screwing into designated fixing points.

Mid Rail, End Caps (L/R Pair)

Used to terminate a run. Recommended for use with undermount ovens and dishwasher frame (GPDDWF) to conceal cut edge of profile.







BACK PROFILE SIDE PROFILE



GPMEND***

When ordering, use the pre-fix codes for the relevant finish in place of ***









(B)



(C)



To secure the end cap to the rail, simply slot the cap onto the rail and screw the two pieces together using the fixings supplied.



These products are lacquered in a flat finish and may vary slightly from the anodized profiles.



When using end caps, a 2mm spacing must be taken into account (when cutting down the trim)



APPLIANCE & LARDER PROFILES



APPLIANCE & LARDER PROFILES

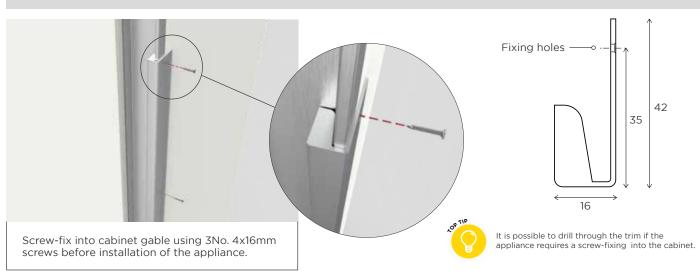
APPLIANCE / LARDER UNITS APPLIANCE FILLER RAIL

Used to conceal the void behind an appliance when used in an appliance housing using vertical rail profiles. The trim can be cut down to suit different sized appliances and applications. Designed to fit seamlessly inside both Vertical Profiles GPV4200MID & GPV4200END.

Code	Description
GPVAPPFILL	Aluminium Plug/ Filler for appliance fittings, 580mm
GPVAPPFILLMW	Matt White Plug/ Filler for appliance fittings, 580mm
GPVAPPFILLMG	Matt Graphite Plug/ Filler for appliance fittings, 580mm
GPVAPPFILLC	Brushed Copper Plug/ Filler for appliance fittings, 580mm
GPVAPPFILLB	Brushed Brass Plug/ Filler for appliance fittings, 580mm

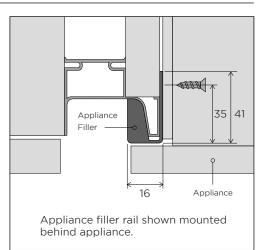


INSTALLATION





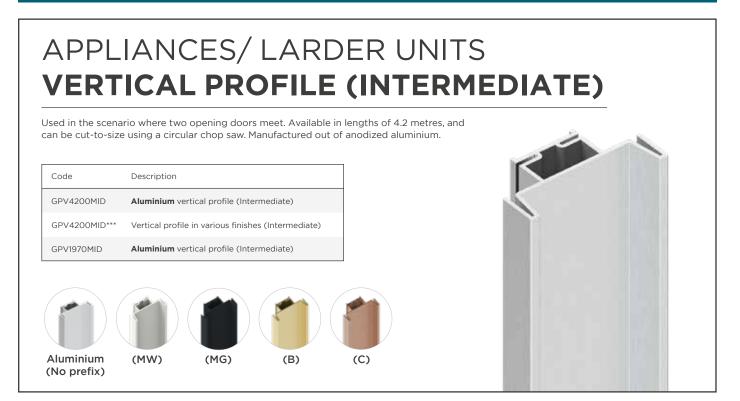
Designed to match both vertical profiles for a seamless look and screw-fixed into the cabinet.



Appliance plug shown set down from the top of the appliance by 10mm. When stacking appliances, we recommend leaving a 10mm gap to the top and bottom of both appliances.

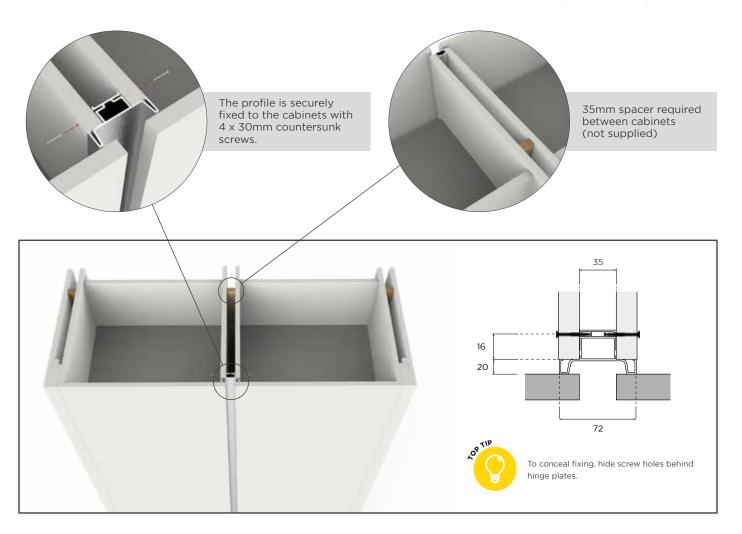


When altering the height of the oven filler for appliances that are above or below 580mm, take care when cutting the filler as this can create sharp edges which will need treating.



INSTALLATION

The front of the gables on the cabinets need to be set back by 20mm for the trim to overlap behind the doors. Due to the width and placement of the profile, a 35mm spacer is required at the back between the two cabinets to maintain space created by the profile.



APPLIANCES/ LARDER UNITS VERTICAL PROFILE (LATERAL)

Used in the scenario where you have an opening door to one side and don't require access to a handle on the opposite side. It can also be used to keep symmetry at the end of a run where an end panel or accessory is fitted. Available in lengths of 4.2 metres, and can be cut-to-size using a circular chop saw. Manufactured out of anodized aluminium.

Code	Description
GPV4200END	Aluminium vertical profile (Intermediate)
GPV4200END***	Vertical profile in various finishes (Intermediate)
GPV1970END	Aluminium vertical profile (Intermediate)





INSTALLATION

The front of the gables on the cabinets need to be set back by 20mm for the trim to overlap behind the doors. Due to the width and placement of the profile, a 35mm spacer is required at the back between two cabinets and a 66mm spacer between cabinet and end panel (18mm)/feature post (50mm).

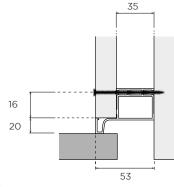


35mm spacer required between cabinets (not supplied)



Image shows cabinet and end panel/feature post planning. In this scenario a 66mm spacer is required (Not supplied).







To conceal fixing, hide screw holes behind hinge plates.



To fix the rail to the end panel, we recommend screwing through the inside of the cabinet and through the rail until the screw enters the end panel.

WALL UNITS PROFILE FOR WALL CABINETS

Rail profile for wall units create extra purchase at the bottom of a frontal whilst maintaining a true handleless aesthetic. Rail profiles for wall units come in 3.9 metre lengths. It can be cut-to-size using a circular chop saw to fit between gables.

Code	Description
GPW3900	Aluminium profile for wall cabinets
GPW3900***	Profile for wall cabinets in various finishes



(No prefix)



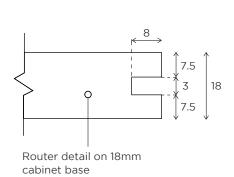




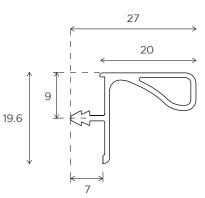




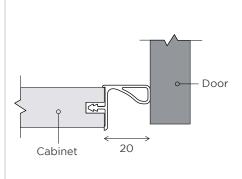
Routering cabinet detail



Wall rail profile



Fitted rail detail



01.

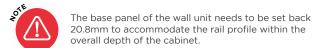
INSTALLATION

- A groove (3.2mm high, 8mm deep) must then be routed into the base panel using a slotting cutter.
- The rail profile then slots into the routed groove (clear silicone adhesive should be used to bind the rail with the panel).





Trend C143X1/4 TC 3.2mm (Recommended slotting cutter)



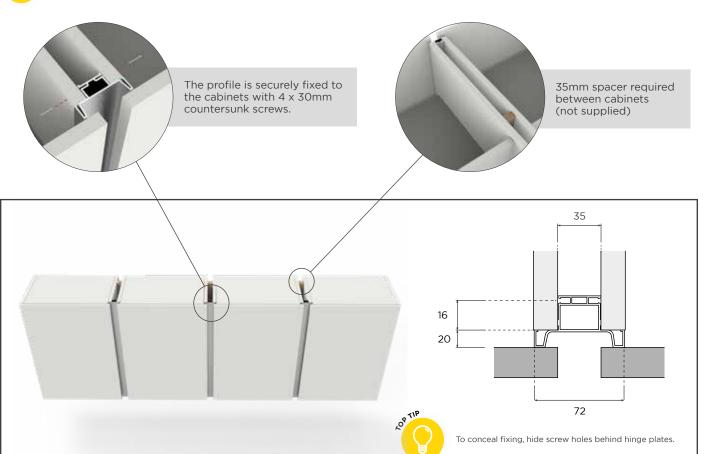
WALL UNITS

VERTICAL PROFILE FEATURE UNIT





Make use of your intermediate rail cut-offs by utilising them in a handleless feature wall unit. (Shown above)



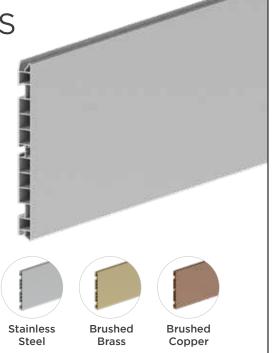
PLINTHS & CORNER CONNECTORS

SUPPORTING ACCESSORIES

METALLIC PLINTHS

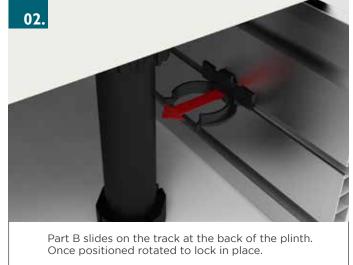
Supporting plinth available in corresponding finishes to complete the look. Available in lengths of 3 metres and can be cut-to-size using a circular chop saw.

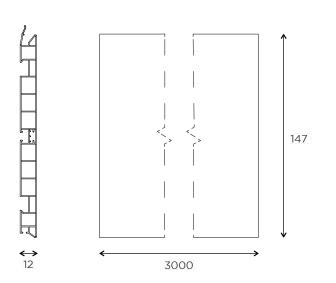
Code	Description
SSP30	Stainless Steel metallic plinth
BP30	Brushed Brass metallic plinth
CP30	Brushed Copper metallic plinth
SSCPS560SDL	Stainless Steel metallic curved plinth section, left hand
SSCPS560SDR	Stainless Steel metallic curved plinth section, right hand
SSICCPS900	Stainless Steel internal curved plinth

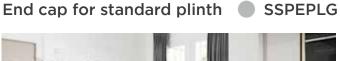


INSTALLATION





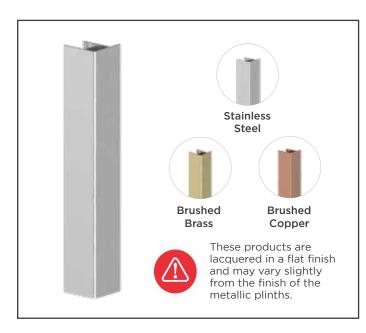


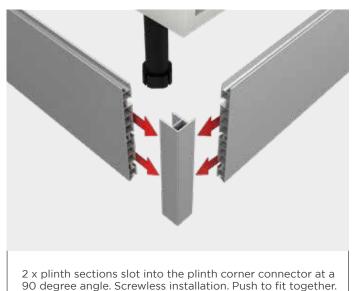


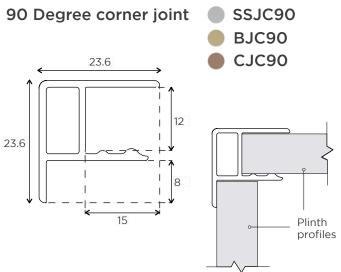


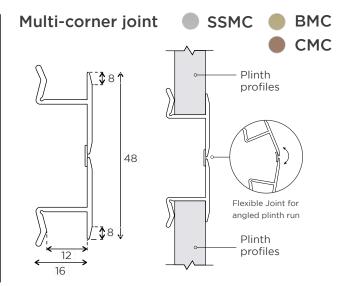
PLINTH CORNER CONNECTORS

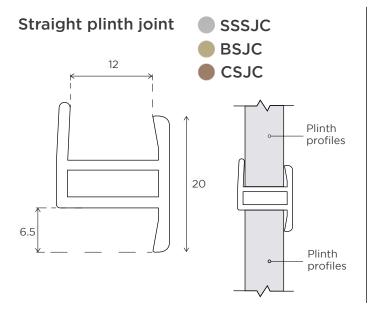
Used when connecting plinth at a specific angle for a simple and neat installation.

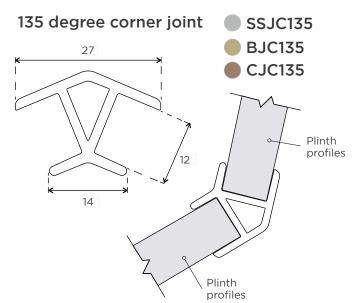














WORKING WITH APPLIANCES & INTERNAL STORAGE

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Working with Appliances & Internal Storage

Planning With A Dishwasher Fram	44
Gollinuco	45
Undermount Ovens & Microwave	46
Integrated Oven	47
Washing Machine & Tumble Drye	48
Fridges & Freezer	49
Kassahähma	50

Key Icons

Below are some handy keys to help you navigate around this document.



Our top tips Nifty top tips from our designers and fitters



Please note Important bits of information to consider when planning or fitting your kitchen



Refer to page Look out for the 'see page' icon to aid navigation through this document



Product codes For quick reference, each page will have a summary of the product codes listed.



Feature products Stand out products that can create feature within a kitchen design

WORKING WITH APPLIANCES

Planning with a **Dishwasher Frame**

The Dishwasher Frame is designed for use with dishwashers on handleless kitchen designs where the continuation of the drawer pack is required across the dishwasher.

The frame is machined to accept the mid profile, for both recessed and flush rails, which is not supplied and should be ordered with the rest of the kitchen.

Code	Description
GPDDWF	Drawer line dishwasher frame, stainless steel finish, for use with mid rail profile



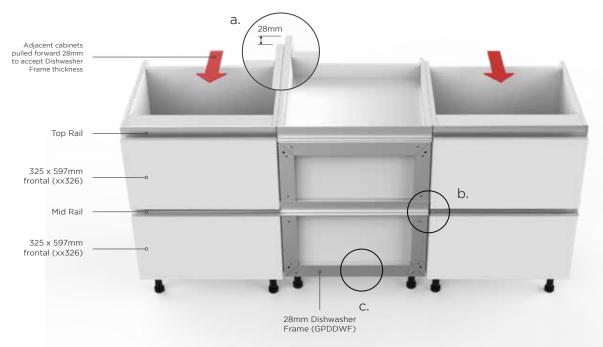






HOW DOES THIS AFFECT PLANNING & DESIGN?

The Dishwasher Frame is 28mm thick. It is therefore required to pull all adjacent cabinets forward by 28mm to align frontals and rails. The Dishwasher Frame accommodates for 2×325 mm drawer frontals. The top drawer frontal will overhang the top of the dishwasher frame to allow for purchase with the above handleless rail.





by 28mm to align frontals and rails.

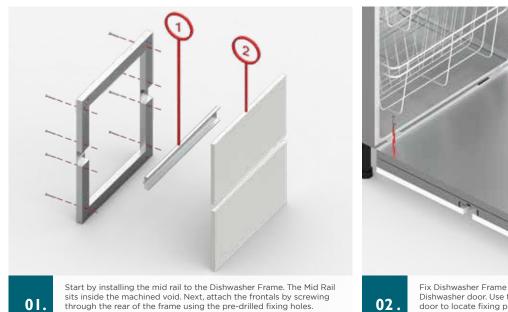


In order to accommodate the swing of the frame, the plinth below the dishwasher requires to be notched.



On recessed rail applications, it is recommended that the mid rail end caps are used to conceal the profile edge, resulting in a quality installation.

INSTALLATION OF DISHWASHER FRAME





02.

Fix Dishwasher Frame (with frontals and mid rail attached) to the Dishwasher door. Use the pre-drilled fixing holes on the dishwasher door to locate fixing points.

INSTALLATION OF GOLLINUCCI PULL-OUT WASTE BIN

DID YOU KNOW?

01.

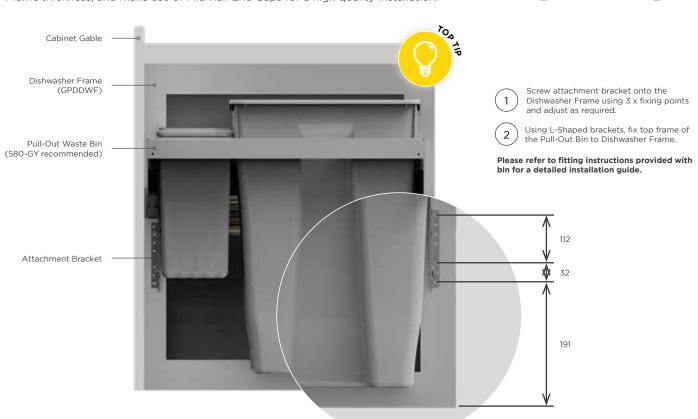


To maintain a strong, linear look, the Dishwasher Frame (GPDDWF) can also be used with internal pull-out waste bins. We recommend using 580-GY Gollinucci Bins. The bins all come with fitting instructions. These should be referred to when constructing the product prior to installation onto the Dishwasher Frame system.

Remember to pull forward adjacent cabinets by 28mm to accommodate the Dishwasher Frame thickness, and make use of Mid Rail End Caps for a high quality installation.







WORKING WITH APPLIANCES

UNDERMOUNT OVENS/ MICROWAVES

Integrated ovens and microwaves can be utilised to make the most of undercounter space, however, some details will need to be taken into consideration when planning around the handles rail system.

Undermount Oven SCENARIO 1

Scenario 1 shows the rails terminated on each side of the appliance with top rail end caps (GPTEND) and mid rail end caps (GPMEND) attached. A filler is fixed below the oven to fill the left over void.

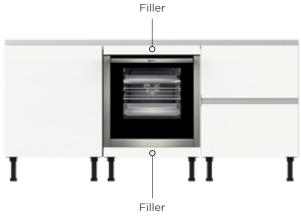




For more information on end caps, please refer to page xx for top rail applications & page xx for mid rail applications.

Undermount Oven SCENARIO 2

To continue the top rail profile across a run of units, with a undermount oven, a small filler is required at the top and bottom of the appliance.

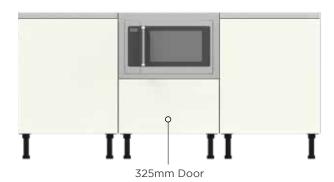






Undermount Microwave SCENARIO 1

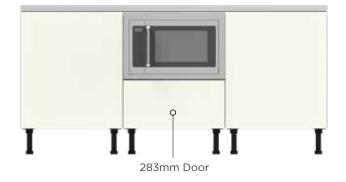
To allow the microwave to sit directly under the worktop, a split in the top rail will need to be taken into consideration. Use top rail end caps (GPTEND) to cleanly terminate the rail either side of the microwave.



To utilise the space below the microwave, we suggest using a frontal with a height of 325mm in this scenario.

Undermount Microwave SCENARIO 2

Some microwave appliances will have an overhang at the top. To allow the rail to flow without any breaks, we suggest using the overhang to align the top of the microwave with the adjacent doors.



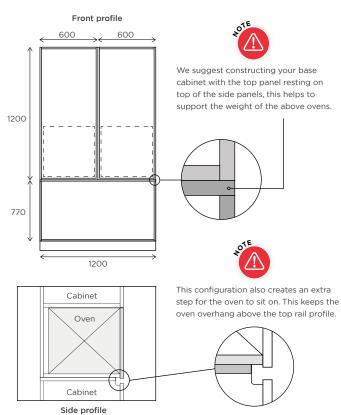
To utilise the space below the microwave, we suggest using a frontal with a height of 283mm in this scenario.

INTEGRATED OVENS

SIDE-BY-SIDE SINGLE OVENS

To achieve the look of a side-by-side oven housing, we recommend a certain cabinet configuration which allows the cabinets to support the weight of the two ovens.

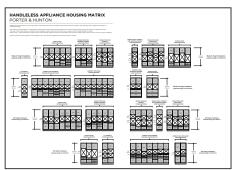




APPLIANCE HOUSING CONFIGURATIONS



Double oven housing can vary depending on style and size of your appliances.





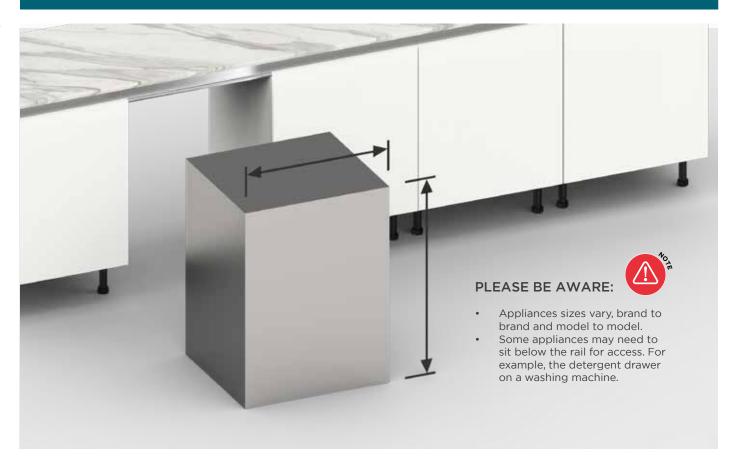
Make the most of your appliances by viewing our appliance matrix on page xx for an extensive range of configurations.

Use appliance fillers (GPVAPPFILL**) to close the gap between the oven and rails.





WORKING WITH APPLIANCES



WASHING MACHINES & TUMBLE DRYERS

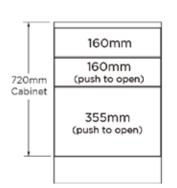


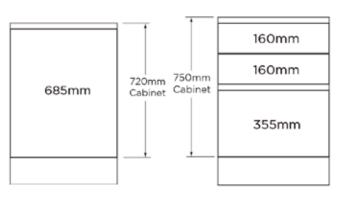
The following configurations can be used for integrating washing machines / tumble dryers where there may not be the required height available on standard handle-less kitchens. This requires increasing the cabinet height to 750mm and adopting the below frontal sizes



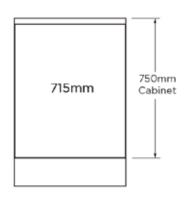
Make sure the top rail doesn't obstruct any of the buttons or compartments on your appliance.

Standard scenarios





Utility scenarios



WORKING WITH APPLIANCES

UNDERMOUNT FRIDGES & FREEZERS

Undermount fridges & freezers can be a useful appliance in smaller spaces which might not have the room for full height appliances.



When incorporating an undermount fridge or freezer into your handleless design, take note of the top rail position. If possible, adjust the appliances legs to allow the door to swing from under the top rail.





FULL HEIGHT FRIDGES & FREEZERS

Integrated fridges and freezers can create a more considered design, by keeping the fridge hidden, it allows a design to not be dictated by the colour or material of the appliance.

Our door offering caters for a range of integrated fridge/ freezer appliances, both in medium and tall height installations.



See page xx & xx for information and installation on vertical rail profiles.



	715	980	1245
1965	1245	980	715

1			175	175
TALL INSTALLATION HEIGHT ——	895	1245	1245	980
NSTALLAT				
TALL	1245	895	715	980
\downarrow				1

KESSEBÖHMER

KESSEBÖHMER STORAGE

Our handleless door ranges are compatible with Kesseböhmer internal storage.



BASE UNIT STORAGE



Pull-Out Towel Rack

Use: Transforms narrow spaces, great for use on either side of your sink or oven.

Cabinet widths:

150mm

Tray styles:

Silver Classic, Chrome Classic, Anthracite Style, Chrome Style



Pull-Out Tray Rack

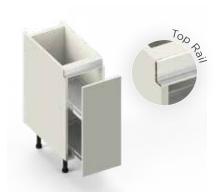
Use: Transforms narrow spaces, great for use on either side of your sink or oven.

Cabinet widths:

150mm

Tray styles:

Silver Classic, Chrome Classic, Anthracite Style, Chrome Style



Base Unit Pull-Out

Movement: Tested to 60,000 cycles, the entire contents come out in a single movement.

Cabinet widths:

150, 300,400,500, 600mm

Tray styles:

Silver Classic, Chrome Classic, Chrome Arena, Anthracite Style, Chrome Style





Pull-Out Larder

Movement: Tested to 60,000 cycles, the entire contents comes all the way out in a single movement.

Cabinet widths: 300,400,500mm

Tray styles:

Silver Classic, Chrome Classic, Chrome Arena, Anthracite Style, Chrome Style



Swing Larder

Movement: Can be turned left or right (90 degrees) for easy access to either side.

Cabinet widths: 300mm

Tray styles:

Chrome Arena, Chrome Style



Tandem Larder

Movement: The rear trays are automatically drawn forward when the front door is opened.

Cabinet widths:

500,600mm - studio & full height

Tray styles:

Silver Classic, Chrome Classic, Chrome Arena, Anthracite Style, Chrome Style



Convoy Premio

Movement: Open the door and the entire contents come all the way out in a single movement.

Cabinet widths:

600mm

Tray styles:

Grey (no-shatter) glass-sided anti-slip trays

KESSEBÖHMER

CORNER UNIT STORAGE



Magic Corner

Movement: Attached to the back of the door, both trays slide simultaneously for full access.

Cabinet widths: 900, 1000mm

Tray styles:

Silver Classic, Chrome Classic, Chrome Arena, Chrome Style



LeMans II

Movement: Each tray swings out of the cabinet completely and independently

Cabinet widths:

764, 800, 910, 960mm

Tray styles:

Silver Arena, Chrome Arena, Anthracite Style, Chrome Style



Corner Carousel

Movement: Centre mounted for 360 degree access.

Cabinet widths:

900x900mm

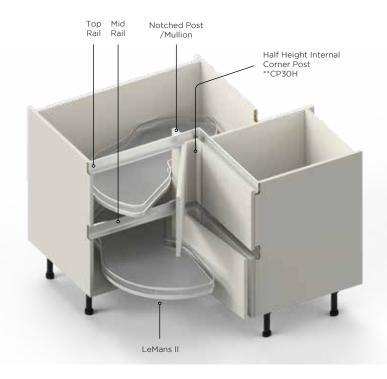
Tray styles:

Chrome Arena, Chrome Style, Silver Classic, Chrome Classic

PLANNING WITH THE CONTINUATION OF A MID RAIL

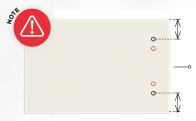


The Porter Handleless accessory collection offers a continuation of linear rails throughout a design. Resulting in a high-end and very on-trend aesthetic. The LeMans II can be used when planning with top and mid rail profiles, maintaining storage functionality.





When housing a LeMans II in Handleless kitchens, a notched post/mullion is required to support rails around the corner.



When using drawer fronts' on a corner scenario, it is recommended to adjust drilling positions towards the top & bottom of the drawer to ensure maximum stability.



Please refer to page xx of this document for full listings of Porter Handleless accessories and installation.



PORTER HANDLELESS ACCESSORIES

www.pws.co.uk

Porter Handleless Accessories

Porter Handleless Accessories	54
External Corner Post(s)	55
Internal Corner Post(s)	56
L - Shaped Base Feature End Pane	57
C - Shaped Base Feature End Pane	58
C - Shaped Base (Double) Feature End Pane	59

Key Icons

Below are some handy keys to help you navigate around this document.



Our top tips Nifty top tips from our designers and fitters



Please note Important bits of information to consider when planning or fitting your kitchen



Refer to page Look out for the 'see page' icon to aid navigation through this document



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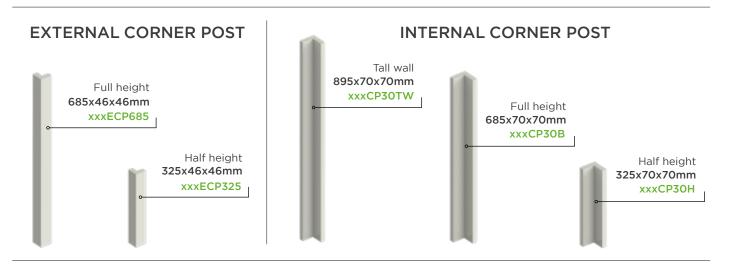
Feature products Stand out products that can create feature within a kitchen design

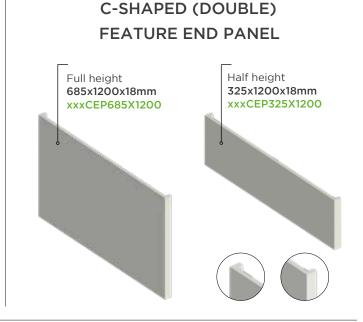
PORTER HANDLELESS ACCESSORIES

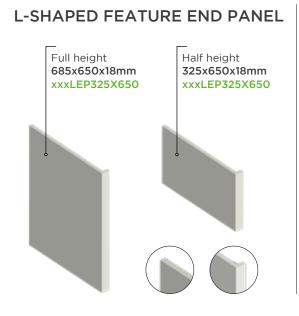
PORTER HANDLELESS ACCESSORIES

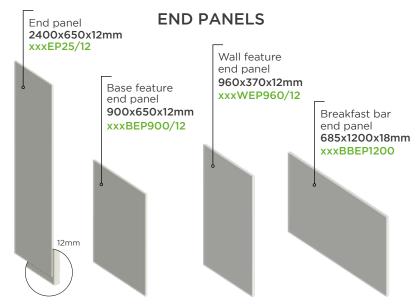


The Porter range has been designed to work in unison with the handleless rail system compromising of a complete range of handleless accessories.









PORTER HANDLELESS ACCESSORIES **EXTERNAL CORNER POSTS**



The full height/half height external corner post works in unison with top and mid rail applications, allowing both rails to turn round an external corner, keeping the linear aesthetic.



The external corner posts are unhanded and come with a pre-assembled packer for ease of fitting.



See pages xx & xx for more information on external corner joints for recessed rails.



HALF HEIGHT EXTERNAL **CORNER POSTS**

325 x 46 x 18mm | xxxECP325

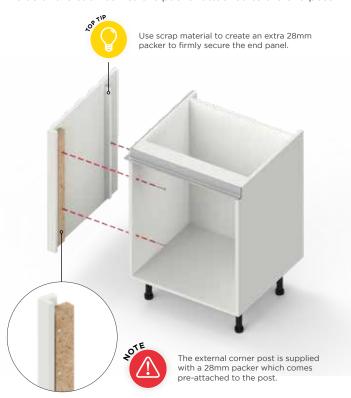


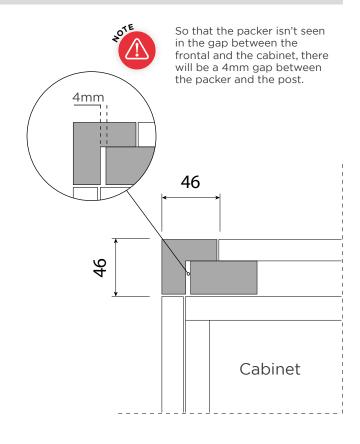
FULL HEIGHT EXTERNAL CORNER POSTS

685 x 46 x 18mm | xxxECP685

INSTALLATION

To attach the end panel to the cabinet, screw through the inside of the cabinet into the packer attached to the end post.





PORTER HANDLELESS ACCESSORIES

PORTER HANDLELESS ACCESSORIES **INTERNAL CORNER POSTS**



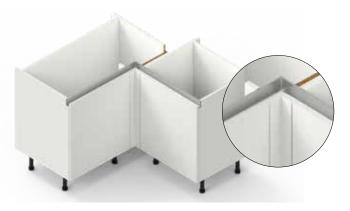
The full hight/ half height internal corner post works in unison with top and mid rail applications, allowing both rails to turn round an internal corner, keeping the linear aesthetic.



See pages xx & xx for more information on internal corner joints for recessed rails.



HALF HEIGHT INTERNAL **CORNER POSTS**



FULL HEIGHT INTERNAL CORNER POSTS

INSTALLATION

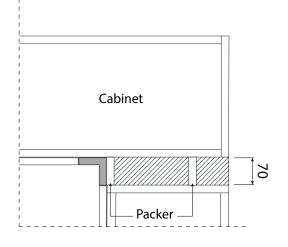




The internal corner post should sit in the 70mm gap between the two corner cabinets. This should leave enough room for two packers to be fitted.



We recommend using two 70mm packers. One to fix the post to the cabinets and the other to keep the void between the corner cabinets at 70mm.



PORTER HANDLELESS ACCESSORIES L-SHAPE BASE FEATURE END PANEL

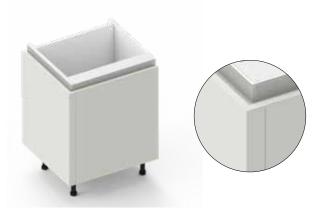


The L Shape base feature end panel should be used when turning a corner and returning into a wall. Unhanded, the panel can be used for left or right instances and comes pre-assembled with fixing batons for ease of installation.

The panel is 650mm in depth, allowing for compatibility with 560 and 580mm deep cabinets, including any scribing that may be required.



L-SHAPE HALF HEIGHT BASE FEATURE END PANEL



L-SHAPE BASE FEATURE **END PANEL**

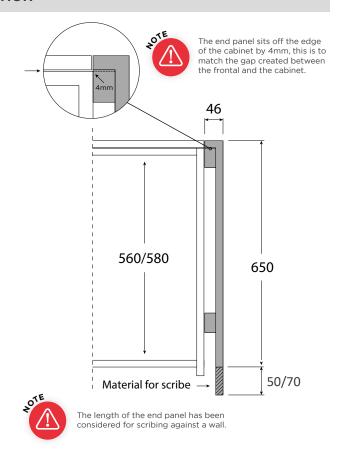
685 x 650 x 18mm

xxxLEP685X650

INSTALLATION

The L-shape end panels are pre-fixed with two 28mm packers for ease of installation. To attach the panel, screw through the inside of the cabinet until the screw is firmly secured in the packer on the other side.





PORTER HANDLELESS ACCESSORIES

PORTER HANDLELESS ACCESSORIES **C-SHAPE BASE FEATURE END PANEL**



The C shape base feature end panel should be used on island applications and is designed for use with 1 x full depth cabinet (560mm or 580mm) and 1 x shallow depth cabinet (300 or 340mm) back to back. Unhanded, the panel can be used for left or right instances and comes pre-assembled with fixing batons for ease of installation.



The panel is pre-assembled and cannot be cut down. The product has been designed to suit a variety of cabinet depths so please space off cabinetry to suit product dimensions.



C-SHAPE HALF HEIGHT ISLAND FEATURE END PANEL

325 x 960 x 18mm

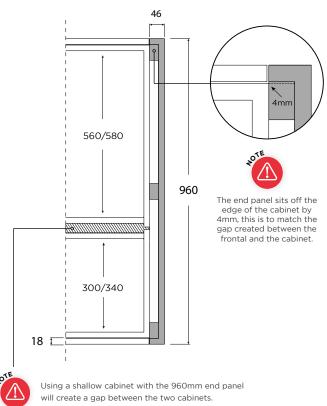
xxxCEP325X960



C-SHAPE ISLAND FEATURE END PANEL

INSTALLATION







PORTER HANDLELESS ACCESSORIES

C-SHAPE BASE (DOUBLE) FEATURE END PANEL

The C shape base feature end panel should be used on island applications and is designed for use with 2x full depth cabinet (560mm or 580mm) back to back. Unhanded, the panel can be used for left or right instances and comes preassembled with fixing batons for ease of installation.



The panel is pre-assembled and cannot be cut down. The product has been designed to suit a variety of cabinet depths so please space off cabinetry to suit product dimensions.



C-SHAPE HALF HEIGHT
(DOUBLE) FEATURE END PANEL

325 x 1200 x 18mm

xxxCEP325X1200



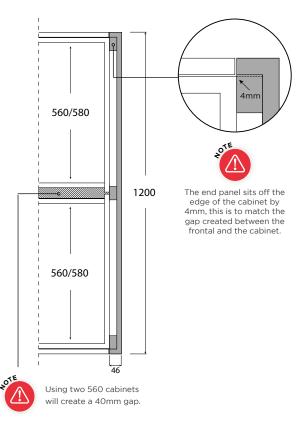
C-SHAPE BASE
(DOUBLE) FEATURE END PANEL

685 x 1200 x 18mm

xxxCEP685X1200

INSTALLATION









FLUSH RAIL SYSTEM

www.pws.co.uk

Key Icons

Below are some handy keys to help you navigate around this document.



Our top tips Nifty top tips from our designers and fitters



Please note Important bits of information to consider when planning or fitting your kitchen



Refer to page Look out for the 'see page' icon to aid navigation through this document



Product codes For quick reference, each page will have a summary of the product codes listed.

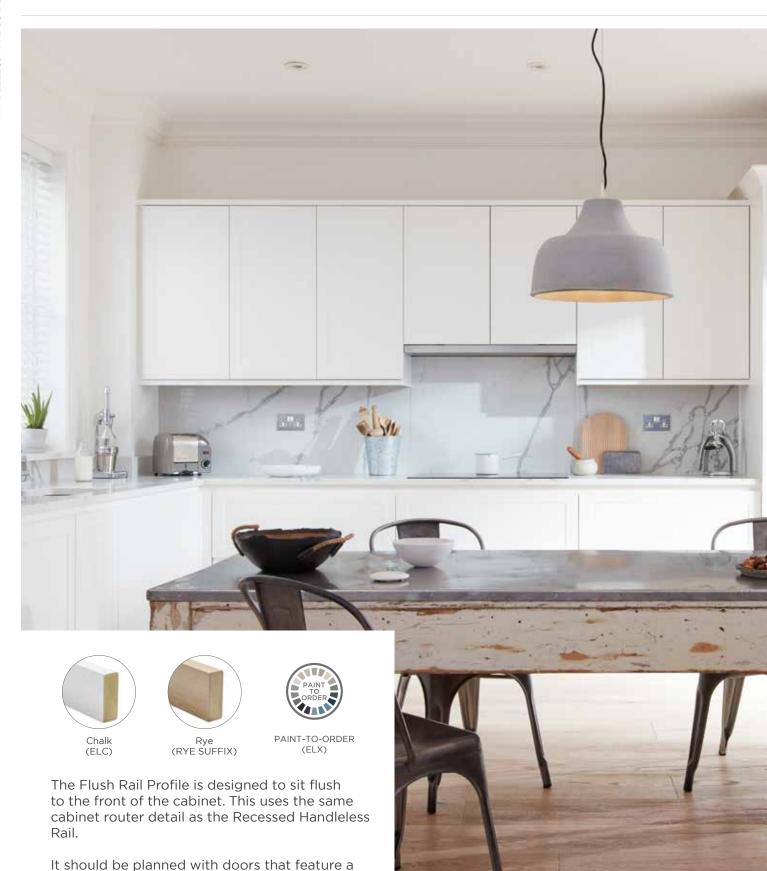


Feature products Stand out products that can create feature within a kitchen design.

Introducing: Flushed Rail Systems

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INTRODUCING FLUSH RAIL SYSTEMS



reverse chamfer or in conjunction with push to open mechanisms.

Available in 2 stocked finishes: Chalk & Rye. Paint-to-order is also offered for these products.



Worktop (shown with Sharks Nose edge profile)

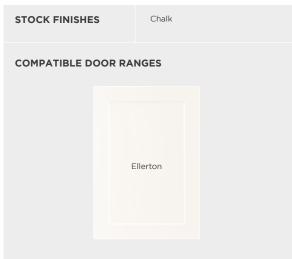
Flush Rail Profile

Ellerton Door

PRODUCT INFORMATION

STOCK FINISHES

Chalk





COMPATIBLE DOOR RANGES



ELLERTON













Ellerton's delicate centre panel and narrow frame provide a contemporary take on the traditional shaker. We've softened the popular handleless look with a choice of contrasting oak and painted flush-fitted rail trims. Ellerton's smooth matt painted finish and subtle reverse chamfer detail help to define the overall refine feel.



Chalk (ELC)



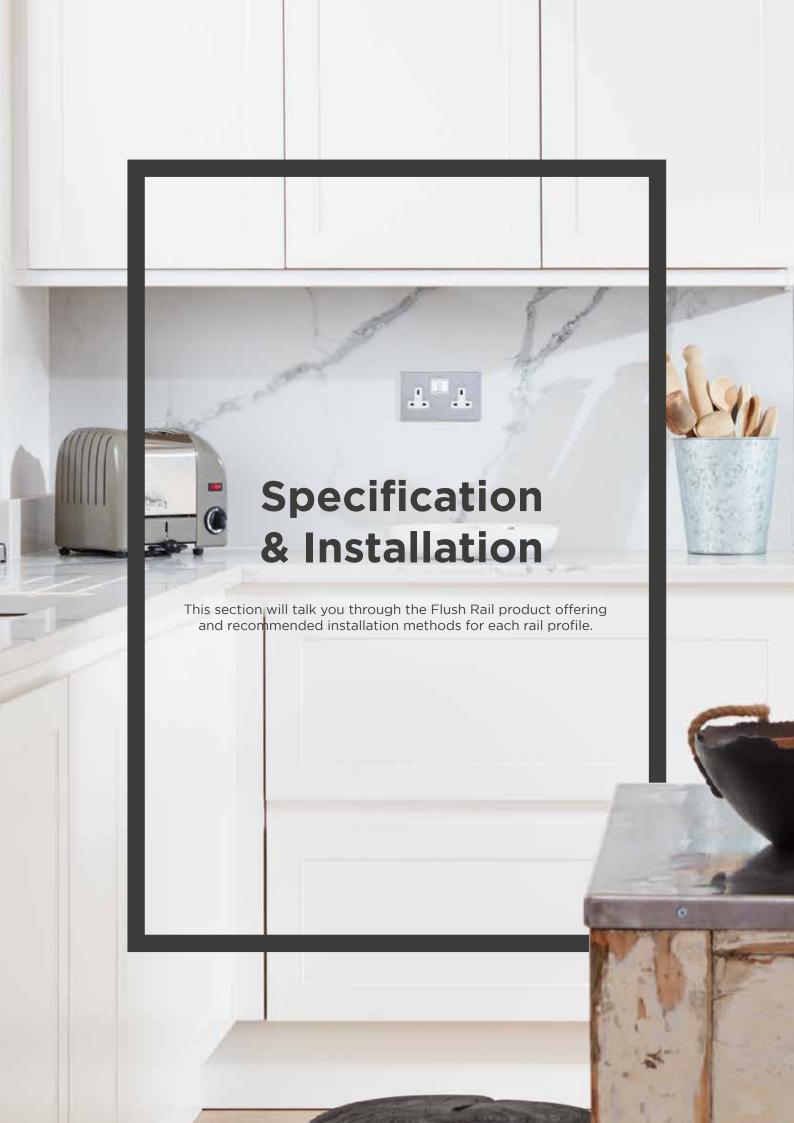
PRODUCT OVERVIEW

DOOR STYLE	Handleless Shaker
DOOR THICKNESS	18mm (shallow centre panel)
SPECIFICATION	HDF with melamine reverse
FINISH	Smooth matt painted (Primed door unfinished, ready to paint)
REVERSE	Matching matt melamine reverse
CERTIFICATION	Fira Gold
PRICE BAND	£££

DOOR FINISH BOARD MATCH

CHALK	Egger W980 Kronospan K101





PRODUCT RANGE OVERVIEW

The Flush Rail Profile is designed to sit flush to the front of the cabinet. This uses the same cabinet router detail as the Recessed Handleless Rail.







Chalk (ELC) Rye (RYE SUFFIX) PAINT-TO-ORDER (ELX)



Use the following pre-fix codes for the relevant stock finish, in place $\ensuremath{^{***}}$



TOP rail profile

MID rail profile

VERTICAL rail profiles









D

***TP3000	Flush horizontal trim TO profile for base units. Fo use with chamfer door - 3000x57x26.5mm
***TP3000RYE	Flush horizontal trim TO profile for base units. For use with chamfer door - 3000x57x26.5mm

Description

Code	Description
***MP3000	Flush horizontal trim MID profile for base units. For use with chamfer door - 3000x57x26.5mm
***MP3000RYE	Flush horizontal trim MID profile for base units. For

use with chamfer door 3000x57x26.5mm

***VPI3000	Vertical trim profile INTERMEDIATE - 3000x71x41mm
***VPI3000RYE	Vertical trim profile INTERMEDIATE - 3000x71x41mm

Description

Code

Code	Description
***VPL3000	Vertical trim profile LATERAL - 3000x53x41mm
***VPL3000RYE	Vertical trim profile LATERAL -

3000x53x41mm

Installing **TOP** rail profiles

When using a standard base unit, the top panel and gables of the cabinet need to be modified from standard cabinet construction.

We recommend using L-shaped corner brackets to install rail profiles.

Code	Description
***TP3000	Flush horizontal trim TOP profile for base units. For use with chamfer door - 3000x72x26.5mm
ELC3000RYE	Flush horizontal trim TOP profile for base units. For use with chamfer door - 3000x57x26.5mm (rye finish)



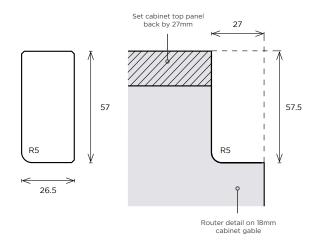


Use the following pre-fix codes for the relevant stock finish, in place ***

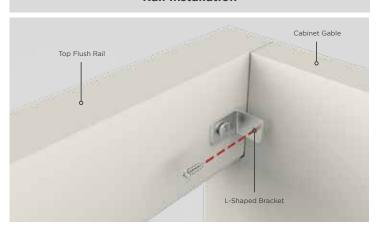
Flush Rail Profile Worktop (Shown with Sharks Nose edge profile) Joor size: 684.5 Cabinet size: 720 Illustration showing over-all cabinet dimensions

Routering Cabinet Detail

Both gables of the cabinet need to routered (details of this is shown below). We suggest using a 10mm router cutter in order to achieve the 5mm internal radius required.



Rail Installation



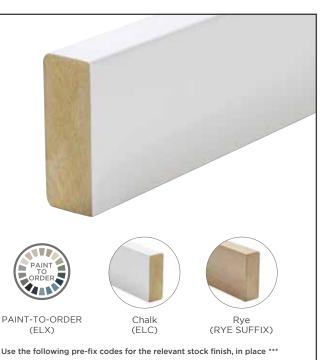
SPECIFICATION & INSTALLATION

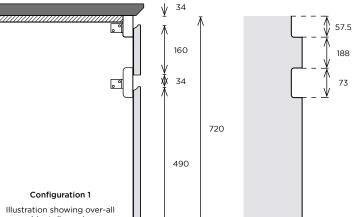
Installing **MID** rail profiles

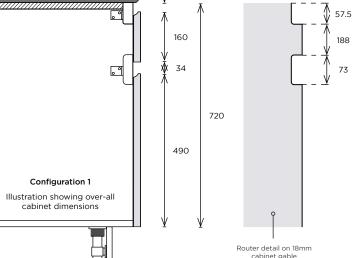
When using a standard base unit, the top panel and gables of the cabinet need to be modified from standard cabinet construction.

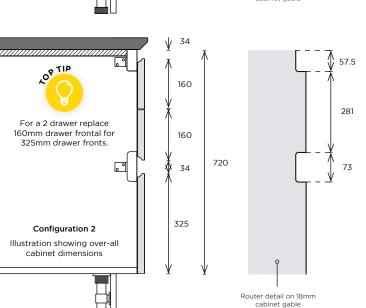
We recommend using L-shaped corner brackets to install rail profiles.

Code	Description
***MP3000	Flush horizontal trim MID profile for base units. For use with chamfer door - 3000x57x26.5mm
ELC3000RYE	Flush horizontal trim MID profile for base units. For use with chamfer door - 3000x57x26.5mm (rye finish)



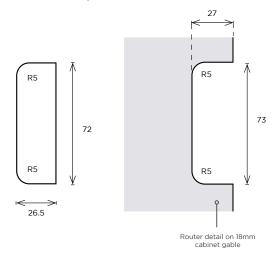


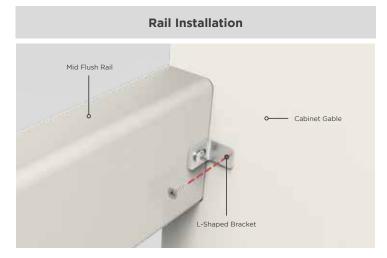




Routering Cabinet Detail

Both gables of the cabinet need to routered (details of this is shown below). We suggest using a 10mm router cutter in order to achieve the 5mm internal radius required.







SPECIFICATION & INSTALLATION

Installing wall cabinets

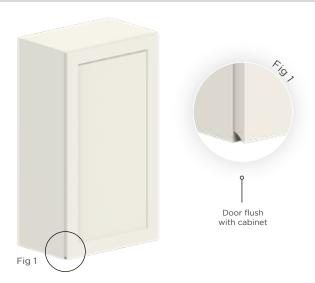
There is no specific rail profile for wall units. Unlike the recessed rail profiles, there is no requirement to modify the base panel of the cabinet when using the flush rail system and should be treated as standard lay-on doors.



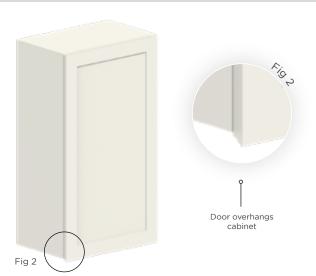
Use light pelmet to give the impression of a flush rail on wall units (as featured in image, left).



Scenario 1 - Flush

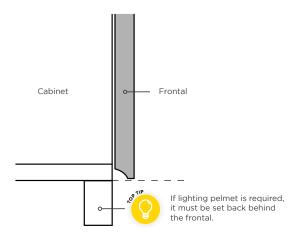


Scenario 2 - Overhang



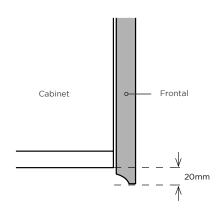
Technical Requirements

Scenario 1 illustrates the flush look you can achieve when you align Ellertons chamfered handle with the bottom of the wall cabinet.



Technical Requirements

Scenario 2 shows that by overhanging the frontal by approximately 20mm, the Ellerton door will allow for enough purchase on the chamfered edge.



SPECIFICATION & INSTALLATION

Installing vertical profiles - **INTERMEDIATE**

Both the vertical intermediate rail profile and vertical lateral rail profile should be installed using the same basic principles and tools.

Simply locate the profile into the position and screw through the cabinet gable and into the rail profile to secure in place.

Code	Description
***VPI3000	Vertical trim profile INTERMEDIATE - 3000x53x41mm
ELC3000RYE	Vertical trim profile INTERMEDIATE - 3000x53x41mm (Rye finish)

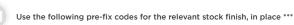






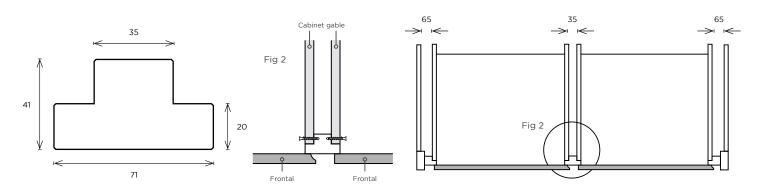
PAINT-TO-ORDER Ch (ELX) (EL

Chalk Rye (ELC) (RYE SUFFIX)

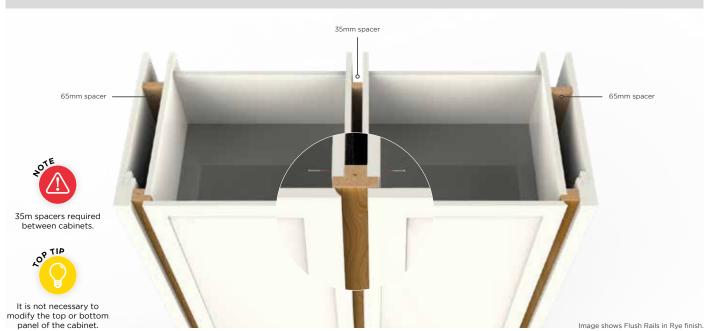




Technical Requirements



Rail Installation



SPECIFICATION & INSTALLATION

Installing vertical profiles - LATERAL

When planning larder units and appliance housings, the cabinet gables need to be set back by 20mm, allowing the vertical rail profiles to sit flush to the front of the cabinet.

Code	Description
***VPL3000	Vertical trim profile LATERAL - 3000x53x41mm
ELC3000RYE	Vertical trim profile LATERAL - 3000x53x41mm



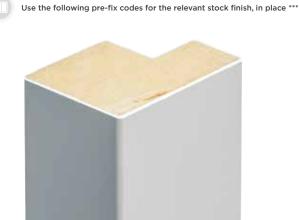




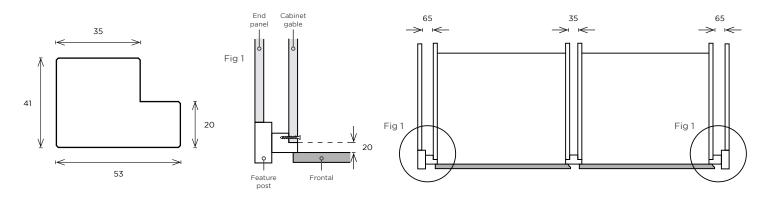
PAINT-TO-ORDER (ELX)

Chalk (ELC)

Rye (RYE SUFFIX)



Technical Requirements



Rail Installation



WORKING WITH APPLIANCES

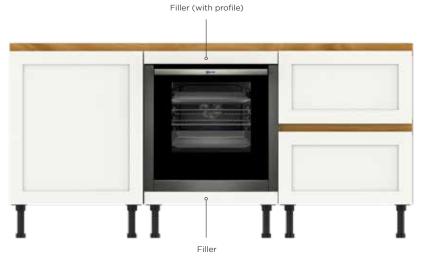
UNDERMOUNT OVENS

Integrated ovens and microwaves can be utilised to make the most of undercounter space, however, some details will need to be taken into consideration when planning around the handles rail system.



Undermount Oven SCENARIO 1

Scenario 1 shows the rails terminated on each side of the appliance. A filler is fixed below the oven to fill the left over void.



Undermount Oven SCENARIO 2

To continue the top rail profile across a run of units, with an undermount oven, a small filler is required at the top and bottom of the appliance.



Make sure to use the top profile of an Ellerton door to line through with the adjacent frontals.



FREE STANDING OVENS

In scenarios where a free standing oven terminates the run of the flush rails, we recommend running the rails into an end panel either side of the oven. This will hide any of the rails cut edges, creating a cleaner execution.

UNDERMOUNT FRIDGES & FREEZERS

Undermount fridges & freezers can be a useful appliance in smaller spaces which might not have the room for full height appliances.



When incorporating an undermount fridge or freezer into your handleless design, take note of the top rail position. If possible, adjust the appliances legs to allow the door to swing from under the top rail.





- 283x597mm, vertical chamfer (**286VH) - 355x597mm, vertical chamfer (**356VH)

APPLIANCE HOUSING FRIDGES & FREEZERS

If the appliance does not permit, we recommend incorporating the appliance into a housing and using with the Vertical Rail Profiles and a 715mm door. (with vertical chamfer)



WORKING WITH APPLIANCES

Planning with a Dishwasher Frame

The Dishwasher Frame is designed for use with dishwashers on handleless kitchen designs where the continuation of the drawer pack is required across the dishwasher.

The frame is machined to accept the mid profile, for both recessed and flush rails, which is not supplied and should be ordered with the rest of the kitchen.

Code	Description
GPDDWF	Drawer line dishwasher frame, stainless steel

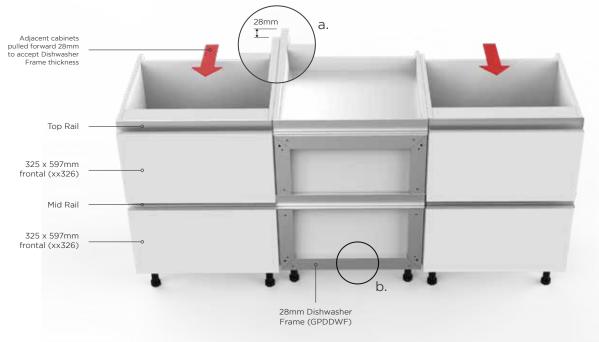




PLANNING WITH A DISHWASHER FRAME



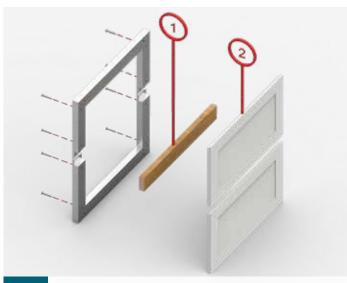
The Dishwasher Frame is 28mm thick. It is therefore required to pull all adjacent cabinets forward by 28mm to align frontals and rails. The Dishwasher Frame accommodates for 2 x 325mm drawer frontals. The top drawer frontal will overhang the top of the dishwasher frame to allow for purchase with the above handleless rail.

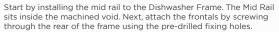


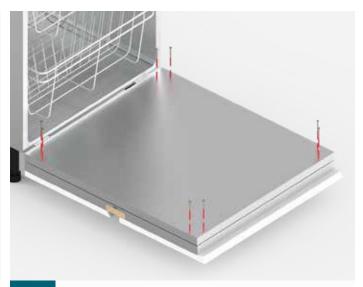




INSTALLATION OF DISHWASHER FRAME







02.

Fix Dishwasher Frame (with frontals and mid rail attached) to the Dishwasher door. Use the pre-drilled fixing holes on the dishwasher door to locate fixing points.

INSTALLATION OF GOLLINUCCI PULL-OUT WASTE BIN

DID YOU KNOW?

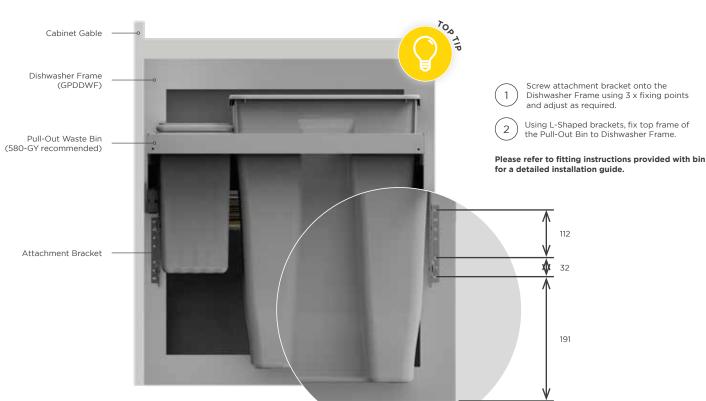
01.



To maintain a strong, linear look, the Dishwasher Frame (GPDDWF) can also be used with internal pull-out waste bins. We recommend using 580-GY Gollinucci Bins. The bins all come with fitting instructions. These should be referred to when constructing the product prior to installation onto the Dishwasher Frame system.

Remember to pull forward adjacent cabinets by 28mm to accommodate the Dishwasher Frame thickness, and make use of Mid Rail End Caps for a high quality installation.





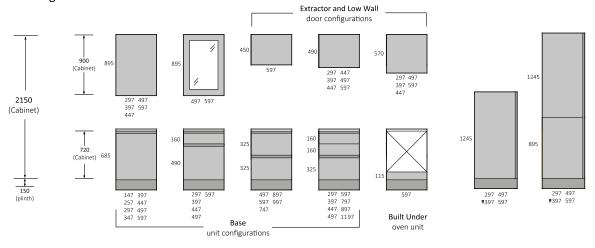




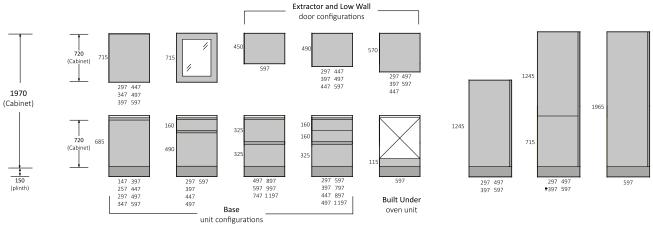
KITCHEN FASCIA MATRIX FOR HANDLELESS RAIL SIZES

This matrix can be referred to when planning Ellerton, Porter & Porter PtO. Availability varies between ranges. Please see relevant door range pages earlier in the Directory for full range content

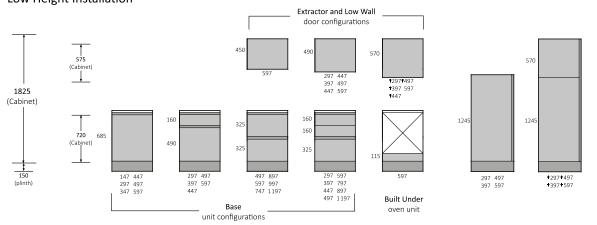
Tall Height Installation



Medium Height Installation

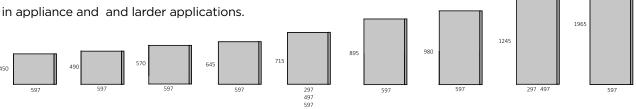


Low Height Installation



APPLIANCE HOUSING DOORS

Ellerton doors include doors with vertical handle profiles for use





HANDLELESS APPLIANCE HOUSING MATRIX

PORTER & HUNTON

Please use this document as a one page guide to understand the product availabilty in the Porter and Hunton ranges, when planning built in appliance housings in a handleless design.

The majority of these appliance configurations eradicate the need for fillers and are based on the industry standard; aligning with the majority of appliance brands. The sizes in the matrix below are inclusive of sizes available in Porter and Hunton from the lay-on ranges, to offer a wider breadth of options.

Please Note - Tomba and Ellerton ranges include vertical handle profiles and range content differs from the below. Please refer to the the Price List for full range availability.

Aperture sizes are shown adjacent to the appliance type, with the actual appliance size shown beneath, in italics.

